

Product Environmental Aspects Declaration

EP and IJ printer (PCR number: AD-04)



No. AD-09-105

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brother
at your side

Inkjet Multi-Function Center DCP-595CN

Specifications:

- Color Inkjet printing
- Original sheet size: A4 (210 x 297mm)

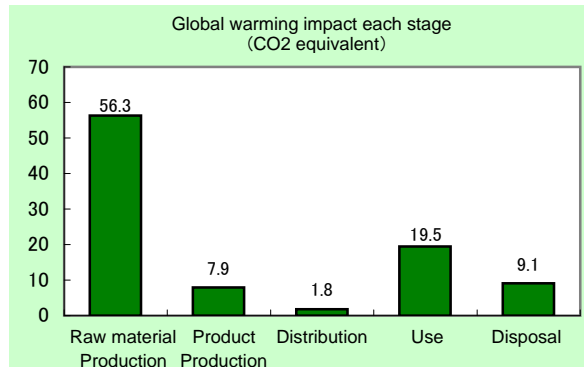
<http://www.brother.co.jp/>

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The following data is calculated by assuming the product prints 7,200 sheets in 3-year usage period.

< Main environmental impact in the product lifecycle >

- Energy consumption 1,520MJ
- Global warming impact (CO2 equivalent) 94.5kg
- Acidification impact (SO2 equivalent) 0.139kg



- Electric power consumption in 3 years of "Use stage" is 16.5kWh.
- The above data does not include the environmental impact of the paper that is used for printing.

Notes:

1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.jemai.or.jp/ecoleaf_e/ for details.
3. The units used for EcoLeaf calculations are based on Japanese domestic data. Overseas data has not been applied.

[Supplemental environmental information]

The product assembly and main parts of Ink and Inkjet head are produced at plants certified with ISO 14001.
The product conforms to the International Energy Star Program and the Law on Promoting Green Purchasing in Japan.
The product has obtained the ECO Mark certification (3R & Energy-Saving Design).

PCR review was conducted by: PCR Deliberation Committee, January 01, 2008, Name of representative: Hisashi Ishitani, KEIO University
Independent verification of the label and data, according to ISO 14025:2006 internal external Third party verifier *: Katsuo Naitou

Program operator: Japan Environmental Management Association for Industry Email: ecoleaf@jemai.or.jp

* In the case of a business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet



Document control no.	F-02As-02
Product vendor	Brother Industries,LTD.
EcoLeaf registration no.	AD-09-105

Unit Function DB version	v2.1
Characterization Factor DB version	v2.1

PCR name	EP and IJ printer		Product type	DCP-595CN			
PCR code	AD-04	Product weight (kg)	7.81	Package (kg)	2.71	Weight total (kg)	10.52

In/Out items	Life Cycle Stage	Unit	Production		Distribution	Use	Disposal	Total		
			Raw material	Product						
Energy Consumption										
		MJ	1.04E+03	1.11E+02	2.42E+01	3.36E+02	1.02E+01	1.52E+03		
		Mcal	2.48E+02	2.65E+01	5.78E+00	8.02E+01	2.44E+00	3.63E+02		
Inventory analyses	Impact by Resource Consumption	Energy resources	Coal	5.24E+00	6.37E-01	5.65E-05	1.33E+00	6.10E-02	7.26E+00	
			Crude oil (for fuel)	1.11E+01	1.07E+00	5.29E-01	2.73E+00	1.10E-01	1.55E+01	
			LNG	2.15E+00	3.24E-01	8.16E-03	6.96E-01	3.14E-02	3.21E+00	
			Uranium content of an ore	2.21E-04	4.31E-05	3.83E-09	8.38E-05	4.12E-06	3.52E-04	
			Crude oil (for material)	3.93E+00	0	0	1.33E+00	0	5.26E+00	
			Iron content of an ore	2.40E+00	0	0	2.83E-02	0	2.43E+00	
			Cu content of an ore	1.65E-01	0	0	0	0	1.65E-01	
			Al content of an ore	3.88E-02	0	0	0	0	3.88E-02	
			Ni content of an ore	9.10E-03	0	0	1.37E-02	0	2.28E-02	
		Cr content of an ore	1.30E-02	0	0	1.86E-02	0	3.16E-02		
		Mn content of an ore	1.21E-02	0	0	2.36E-03	0	1.44E-02		
		Pb content of an ore	7.51E-03	0	0	0	0	7.51E-03		
		Sn content of an ore	-	-	-	-	-	-		
		Zn content of an ore	7.40E-02	0	0	0	0	7.40E-02		
		Au content of an ore	-	-	-	-	-	-		
		Ag content of an ore	-	-	-	-	-	-		
		Silica Sand	6.84E-01	0	0	1.82E-04	0	6.84E-01		
		Halite	6.48E-01	0	0	2.23E-03	3.76E-03	6.55E-01		
	Limestone	8.12E-01	0	0	1.55E-01	8.41E-02	1.13E+00			
	Natural soda ash	7.23E-02	0	0	0	0	7.23E-02			
	Renewable resources	Wood	5.88E+00	0	0	1.18E+00	0	7.07E+00		
		Water	5.71E+03	4.86E+02	4.28E-02	1.15E+03	5.16E+01	7.40E+03		
	Impact by Emission/Discharge to the environment	to Atmosphere	CO2	5.49E+01	7.82E+00	1.72E+00	1.93E+01	9.07E+00	9.28E+01	
			SOx	3.24E-02	5.13E-03	1.01E-03	1.22E-02	4.76E-03	5.55E-02	
			NOx	7.13E-02	7.57E-03	7.47E-03	2.21E-02	1.03E-02	1.19E-01	
			N2O	4.84E-03	2.70E-04	2.98E-04	7.91E-04	1.36E-05	6.21E-03	
			CH4	5.92E-04	1.15E-04	1.02E-08	2.24E-04	1.10E-05	9.42E-04	
			CO	6.35E-03	1.06E-03	1.81E-03	3.03E-03	1.90E-03	1.41E-02	
			NMVOOC	1.16E-03	2.26E-04	2.01E-08	4.38E-04	2.16E-05	1.84E-03	
			CxHy	2.26E-03	1.23E-04	2.35E-04	3.80E-04	3.74E-05	3.04E-03	
			Dust	6.82E-03	4.06E-04	7.31E-04	1.42E-03	5.87E-04	9.96E-03	
			BOD	-	-	-	-	-	-	
			COD	-	-	-	-	-	-	
N total			-	-	-	-	-	-		
P total		-	-	-	-	-	-			
SS		-	-	-	-	-	-			
to Soil system		Unspecified Solid Waste	5.10E-01	0	0	5.14E-01	4.71E+00	5.73E+00		
	Slag	8.56E-01	0	0	1.78E-02	0	8.74E-01			
	Sludge	1.42E-02	0	0	0	0	1.42E-02			
	Low level radio-active waste	1.55E-04	3.01E-05	2.68E-09	5.84E-05	2.88E-06	2.46E-04			
Impact assessment	by Resource Consumption	Exhaustible resources	Energy resources (crude oil equivalent)	kg	1.89E+01	2.22E+00	5.39E-01	5.11E+00	2.21E-01	2.69E+01
		Mineral resources (Iron ore equivalent)	kg	4.82E+01	0	0	1.16E+01	0	5.97E+01	
	by Emission/Discharge to the environment	to Atmosphere	Global Warming (CO2 equivalent)	kg	5.63E+01	7.89E+00	1.80E+00	1.95E+01	9.07E+00	9.45E+01
			Acidification (SO2 equivalent)	kg	8.23E-02	1.04E-02	6.23E-03	2.77E-02	1.19E-02	1.39E-01
		to Water system								

[Notes for readers: EcoLeaf common rules]

I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

(1) "Raw material" production: consists of mining, transportation and raw material production.

(2) "Product" production: consists of the parts processing, assembly and installation.

B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g., replacement parts) for use of the product are included into "Use" stage.

C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal of consumables/maintenance goods (e.g., replacement parts).

D. "Disposal" stage is intended for environmental impacts by product disposal.

II. Inventory analyses

A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g., iron, aluminum) in the ore.

B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.

C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III. Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV. Data entry format

A. Exponential notation, after the decimal point to two, should be used.

B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

D. Row total of the data is automatically calculated, excluding a row includes "-" item. Row total of such is presented as a blank (no data).

(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

1. Product weight includes an ink cartridge and other accessories. Packaging weight includes packaging material and appended goods (e.g., user's manual, other printed matter).

2. Production stage includes the production/distribution impact of the parts making up a machine and the initial set of an ink cartridge and an inkjet head, as well as the impact of product assembly.

In the production impact of raw material, the impact of a Ni-MH battery is calculated using the basic impact rate of an alkaline-manganese battery.

3. Distribution stage's impact is calculated according to the PCR. The transportation distance of a product from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance.

4. Use stage's impact is calculated according to the PCR. It includes the impact of printing 2 sets of the 5 types of images defined by the ISO/IEC-24712 a day.

A user is supposed to use a machine for 3 years, print 10 sheets a day, and operate a machine 8 hours a day, 20 days a month, 12 months a year.

A machine is supposed to be powered off for 16 hours when it is not used.

The production, distribution, and disposal/recycle impact of the ink cartridges used in those 3 years is also included.

The distribution impact of consumables is calculated under the same condition of products:

The transportation distance of consumables from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance.

Since we have no past record of consumables collection/recycle, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material.

This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of consumables.

5. Disposal stage: Since we have not collected machines as a producer in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material.

This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of machines.

Product data

(Input data and parameters for LCA)



Document control no.	F-03s-02
Product vendor	Brother Industries,LTD.
EcoLEaf registration no.	AD-09-105

PCR name	EP and IJ printer(PCR ID:AD-04)	Product type	DCP-595CN				
LCA/LCIA in units of:	1	Product weight (kg)	7.81	Package (kg)	2.71	weight total (kg)	10.52

1. Product information (per unit): parts etc. by material and by process/assembly method

Product	Breakdown of primary materials				Math breakdown of parts, which need to apply Processing / Assembly base Units (Parts B,C)			
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Steel	1.91E+00	Paper	2.68E+00	Press molding: Iron (kg)	1.95E+00	Parts assembly (kg)	3.96E+00
	Stainless steel	5.73E-02	Semiconductor substrate	6.71E-01	Press molding: Nonferrous metal (kg)	6.26E-03		
	Aluminum	6.30E-03	Wood	7.00E-04	injection molding (kg)	4.12E+00		
	Other metal	0.00E+00	Medium-sized motor	3.66E-01	Glass molding (kg)	6.63E-01		
	Thermoplastic resin	3.92E+00	Batteries	0.00E+00				
	Thermosetting resin	9.00E-04	Lubricants	9.00E-04				
	Rubber	2.04E-01	Clean water	3.74E-02				
	Glass	6.64E-01						
	Subtotal	6.77E+00	Subtotal	3.75E+00				
	Total	1.05E+01	Subtotal	6.74E+00	Subtotal	3.96E+00		

Note

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.SOx and NOx should be indicated in SO₂, NO₂ equivalent.

Consumption	Classifier	Material	Material	Energy	Energy	Energy	Energy	Energy	Material
	Distribution	Corrugated cardboard (kg)	PP (kg)	Clean water (kg)	Furnace urban gas (13A) (m3)	Electricity (kwh)	Diesel truck: 4 ton (kg.km)	Freight by ship (kg.km)	Clean water (kg)
Quantity	7.29E-03	1.82E-03	2.55E-01	3.42E-04	3.81E+00	2.06E+00	1.28E+02	9.46E-01	
Note									
Consumption	Classifier	Energy	Energy	Energy	Material	Energy	Energy		
	Distribution	Diesel truck: 10 ton (kg.km)	Gasoline as fuel (kg)	Freight by air (kg.km)	Raw wood (Japan domestic) (kg)	Heavy oil fuel (kg)	Diesel truck: 10 ton (kg.km)		
Quantity	6.47E+00	2.17E-02	7.72E+01	3.09E-04	2.68E-01	6.47E+00			
Note									
Emission/Discharge	Classifier	Material	Energy						
	Distribution	Incineration: Industrial waste (kg)	Incineration: Industrial waste (kg)						
Quantity	9.55E-01	2.29E-01							
Note									

Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

Distribution	Classifier	Diesel truck: 20 ton (kg.km)	Diesel truck: 20 ton (kg.km)	Diesel truck: 20 ton (kg.km)	Diesel truck: 20 ton (kg.km)	Freight by ship (kg.km)	Freight by ship (kg.km)	Freight by ship (kg.km)	Freight by ship (kg.km)
	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg.km)	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg.km)
Quantity	1.05E+01	8.50E+01	5.66E+01	1.58E+03	1.05E+01	2.63E+03	1.00E+02	2.77E+04	
Note									
Distribution	Classifier	Diesel truck: 10 ton (kg.km)	Diesel truck: 10 ton (kg.km)	Diesel truck: 10 ton (kg.km)	Diesel truck: 10 ton (kg.km)				
	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg.km)				
Quantity	1.05E+01	1.00E+02	4.52E+01	2.33E+03					
Note									

Note

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.**4.1 Product and accessories subject to this analysis**

Product	Classifier	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Electricity (kwh)	Diesel truck: 20 ton (kg.km)	Freight by ship (kg.km)	Diesel truck: 10 ton (kg.km)	Stainless steel plate (kg)	PP (kg)	POM(polyacetal) (kg)	ABS (kg)
Quantity	1.65E+01	3.70E+02	7.75E+03	4.35E+02	8.68E-02	9.76E-01	3.62E-02	2.20E-01	
Note	Electricity consumption for 3 years	Distribution of consumables used in 3 years	Distribution of consumables used in 3 years	Distribution of consumables used in 3 years					
Product	Classifier	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	PET (kg)	Nitrile-butadiene rubber (NBR) (kg)	Paper (Western style)	Corrugated cardboard (kg)	Clean water (kg)	injection molding (kg)	Press molding: Iron (kg)	Heavy oil fuel (kg)
Quantity	1.64E-01	3.10E-02	2.46E-02	5.29E-01	4.58E-01	1.43E+00	8.68E-02	1.92E-01	
Note								Production of consumables used in 3 years	
Product	Classifier	Consumption	Consumption	Consumption	Consumption				
	Distribution	Gasoline as fuel (kg)	Furnace urban gas (13A) (m3)	Electricity (kwh)	Clean water (kg)				
Quantity	1.55E-02	2.80E-03	2.47E+00	2.10E+00					
Note	Production of consumables used in 3 years	Production of consumables used in 3 years	Production of consumables used in 3 years	Production of consumables used in 3 years					

Note At "Use Stage", the product electricity consumption in 3 years usage period is 16.5 kWh .

4.2 Disposal/Recycle information on consumables and replacement parts

Consumables	Classifier	Consumption	Process	Process	Process	Process			
	Distribution	Diesel truck: 4 ton (kg.km)	Shredding (kg)	Incineration to landfill	Landfill: General waste (kg)	Incineration: Industrial waste (kg)			
Quantity	2.15E+02	1.48E+00	2.12E+00	9.73E-02	1.89E+00				
Note	Consumables not collected				Production of consumables used in 3 years				

Note

5. Disposal/Recycle stage information (per product): process method and scenarios

Scenario	Classifier	Consumption	Process	Process	Process				
	Distribution	Diesel truck: 4 ton (kg.km)	Shredding (kg)	Incineration to landfill (as ash) (kg)	Landfill: General waste (kg)				
Quantity	9.97E+02	7.59E+00	6.62E+00	3.68E+00					
Note	Machines not collected								

Note

6. Others